

CNC Programmer :

Our client is a worldwide leader in making trolleys and suitcases for different purposes. Mostly known for travelling, but also for the laptop-bags or small suitcases. They are looking for an extra person in their tooling department .

The tooling department is

- * making the molds that are being used in the company to make the trolleys and suitcases,
- * doing some repair work on existing molds
- * making parts for the machinery (both for repairing or installation of new machine)

Tasks:

- * You are responsible for the preparation, setting and operating of the CNC milling machine, for the making of unique pieces in steel or stainless steel
- * Based on a technical plan in 2D and a list of operations, you do the complete set up.
- * you determine the 'point zero' and change some parameters and speed
- * you select the correct tools
- * You align and stretch the piece and tools
- * you run production and work very meticulous
- * you do regular measurements use manual measuring tools
- * You work with Mazak and Fidia machines and with controls Mazatrol , Heidenhain , Philips or Fidia
- * You respect the production- and quality rules and do some measurements on the finished pieces
- * You write some simple milling programs
- * you keep your workplace clean and do the first level maintenance of the machine
- * additional tasks can be : turning, grinding and assembly, electrode milling

Profile :

- * you have good technical insight to put the piece on the right place in the machine and determine the 'point zero', respecting the process, selecting the program and the correct tools and know how to align all parts.
- * you can work alone and no need supervision to program the machines - you know in what order to do the operations .
- * you have knowledge of different controls, such as Mazatrol and Heidenhain and are willing to learn extra controls (Fidia) ;
- * you can read and interpret technical drawings of workpieces
- * you have knowledge of the ISO-codes (also called G-codes)
- * you have affinity with quality, safety, cleanliness and order
- * you are flexible and punctual, not stress-sensible .
- * you must be able to work in 2 shifts after the training period

Offer :

Salary Package : 15 euro/h and up , in accordance to your experience

Shiftpremium 10%

daily transportrefund

Interested ?

Send us your resume in ENGLISH to international.mobility@adecco.be with reference : CNC Programmer

<https://www.vdab.be/jobs/vacatures/56972370/cnc-operator?p=1&sinds=9000&trefwoord=56972370>